


	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>		QTR. No.: CK3MCUN CASTINGS		
			Rev. No.:7		
<b>Manufacturer name/address/ Web page:</b>	Fondinox S.p.A – via Marconi 42/48 – Sergnano - ITALY ph: 0039 0373 45651 / fax: 0039 0373 455100 / email: fondinox@fondinox.com				
<b>Reference standard</b>	NORSOK M-650, Edition 4				
<b>Material designation and MDS No.:</b>	ASTM A351 CK3MCuN MDS R16 REV.5				
<b>Manufacturing Summary doc. No.:</b>	A351 CK3MCuN SAND CASTINGS			Rev. No.:6	
<b>Products and manufacturing process(es):</b>	SAND CASTINGS				
<b>Mandatory conditions and sub-contractors:</b>	<ul style="list-style-type: none"> <li>Heat treatments in furnaces Sofind, Felind and Ferré</li> <li>Material testing by ELEMENT MATERIALS TECHNOLOGY MILAN S.R.L. or FONDINOX in-house laboratory (as per activity no. 24 of relevant MS)</li> </ul>				
<b>Other information:</b>	Changes from previous Edition: <ul style="list-style-type: none"> <li>Re-qualified without testing</li> <li>General revision with no changes in essential variables</li> <li>General revision including requirements of ISO 17781:2017 and ISO 17782:2018</li> <li>New WPS/WPQRs</li> </ul>				
<b>Qualification expires:</b>	03/2024				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
SAND CASTINGS	76495	250	250	1140	ALL
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b> S. MORINI – 28/02/19		<b>Checked by/Date:</b> G. ROCCA – 28/02/19		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
<b>Qualified/Accepted by (company name /address):</b> VAW ITALIA VITAS DIVISION VIA SOASTENE 24 - 36040 - BRENDA VICENZA - ITALY			<b>Signature/Date:</b>  28.02.2019 