

	Qualification Test Record (QTR) NORSOK M-650		QTR. No.: Gr4A CASTINGS
			Rev. No.:7
Manufacturer name/address/ Web page:	Fondinox S.p.A – via Marconi 42/48 – Sergnano - ITALY ph: 0039 0373 45651 / fax: 0039 0373 455100 / email: fondinox@fondinox.com		
Reference standard	NORSOK M-650, Edition 4		
Material designation and MDS No.:	ASTM A995 Gr4A MDS D46 REV.5		
Manufacturing Summary doc. No.:	A995 Gr4A SAND CASTINGS	Rev. No.:5	
Products and manufacturing process(es):	SAND CASTINGS		
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> Heat treatments in furnaces Sofind, Felind and Ferré Material testing by ELEMENT MATERIALS TECHNOLOGY MILAN S.R.L. or FONDINOX in-house laboratory (as per activity no. 24 of relevant MS) 		
Other information:	Changes from previous Edition: <ul style="list-style-type: none"> Re-qualified without testing General revision with no changes in essential variables General revision including requirements of ISO 17781:2017 and ISO 17782:2018 		
Qualification expires:	05/2025		

Tested and qualified thickness and weight

Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
SAND CASTINGS	80846	300	300	1705	ALL

Qualification/acceptance signatures

Manufacturer:	Prepared by/Date: S. MORINI / 04/05/2020 	Checked by/Date: F. ACERBIS / 04/05/2020 
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The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.
 This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

Qualified/Accepted by (company name /address): VALITALIA SPA VITAS DIV VIA SODASTENE 26- 36040 - BRENDA VICENZA (IT)	Signature/Date:  04.MAY-2020
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