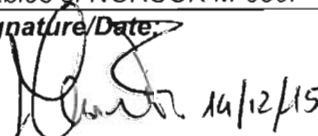
	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: Gr6A CASTINGS
					Rev. No.:4
Manufacturer name/address/ Web page:	Fondinox S.p.A – via Marconi 42/48 – Sergnano - ITALY ph: 0039 0373 45651 / fax: 0039 0373 455100 / email: fondinox@fondinox.com				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A995 Gr6A MDS D56 REV.5				
Manufacturing Summary doc. No.:	A995 Gr6A SAND CASTINGS				Rev. No.:2
Products and manufacturing process(es):	SAND CASTINGS				
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> HEAT TREATMENTS in furnaces Sofind and Felind MATERIAL TESTING BY EXOVA or FONDINOX in-house laboratory (as per activity no. 24 of relevant MS) 				
Other information:	<i>Changes from previous Edition:</i> <ul style="list-style-type: none"> Deleted furnace Ferré Included furnace Sofind Two verification of heat treatment (as per par 9.3 of M650 Ed.4) carried out in year 2013 at 1250°C on Felind and Sofind furnaces Two verification of heat treatment (as per par 9.3 of M650 Ed.4) carried out in year 2014 at 1250°C on Felind and Sofind furnaces Re-qualified without testing 				
Qualification expires:	12/2020				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
SAND CASTINGS	64591 (*)	250 (*)	250	1140 (*)	ALL
(*) included in QTR Gr6A CASTINGS Rev.2					
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: A. POLONINI - 14/12/2015	Checked by/Date: M. CARNITI - 14/12/2015			
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</p>					
Qualified/Accepted by (company name /address): VALVITALIA S.p.A. DIVISIONE VITAS Francesco Menin Quality Control Manager			Signature/Date:  14/12/15		

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VICENZA - ITALY