

	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: CW6MC HORIZONTAL CENTRICAST Rev. No.:3	
	Manufacturer name/address/ Web page: Fondinox S.p.A – via Marconi 42/48 – Sergnano (CR) - ITALY ph: 0039 0373 45651 / website: www.fondinox.com / email: fondinox@fondinox.com					
Reference standard NORSOK M-650, Edition 4						
Material designation and MDS No.: ASTM A494 CW6MC MDS N02 REV.5						
Manufacturing Summary doc. No.: A494 CW6MC HORIZONTAL CENTRICAST				Rev. No.:2		
Products and manufacturing process(es): HORIZONTAL CENTRICAST						
Mandatory conditions and sub-contractors: <ul style="list-style-type: none"> Heat treatments in furnaces Sofind, Felind and Ferré Material testing by ELEMENT MATERIALS TECHNOLOGY MILAN S.R.L. or FONDINOX in-house laboratory (as per activity no. 15 of relevant MS) 						
Other information: <i>Changes from previous Edition:</i> <ul style="list-style-type: none"> Re-qualified without testing Changed denomination of product from “CENTRICAST TUBES” to “HORIZONTAL CENTRICAST”, with no changes in essential variables General revision including requirements of ISO 17781:2017 and ISO 17782:2018 						
Qualification expires: 12/2025						
Tested and qualified thickness and weight						
Products and manufacturing process(es):		Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
HORIZONTAL CENTRICAST		85126	120	120	2870	ALL
Qualification/acceptance signatures						
Manufacturer:		Prepared by/Date: S. MORINI – 18/12/2020		Checked by/Date: F. ACERBIS – 18/12/2020		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.						
Qualified/Accepted by (company name /address): VANITALEA VITOS DIVISION V.D SOASTENE 24 36040 BRENDOLO -VI- ITALY			Signature/Date: 			