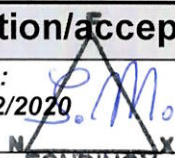
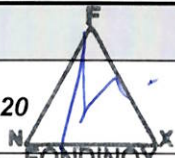
	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: CW6MC VERTICAL CENTRICAST
					Rev. No.:6
Manufacturer name/address/ Web page:	Fondinox S.p.A – via Marconi 42/48 – Sergnano (CR) - ITALY ph: 0039 0373 45651 / website: www.fondinox.com / email: fondinox@fondinox.com				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A494 CW6MC MDS N02 REV.5				
Manufacturing Summary doc. No.:	A494 CW6MC VERTICAL CENTRICAST				Rev. No.:4
Products and manufacturing process(es):	VERTICAL CENTRICAST				
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> Heat treatments in furnaces Sofind and Felind Material testing by ELEMENT MATERIALS TECHNOLOGY MILAN S.R.L. or FONDINOX in-house laboratory (as per activity no. 15 of relevant MS) 				
Other information:	Changes from previous Edition: <ul style="list-style-type: none"> Re-qualified without testing Changed denomination of product from "CENTRICAST BALLS" to "VERTICAL CENTRICAST", with no changes in essential variables General revision including requirements of ISO 17781:2017 and ISO 17782:2018 				
Qualification expires:	12/2025				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
CENTRICAST BALLS	64590	200	200	1060	ALL
VERTICAL CENTRICAST RING	105086	200	200	850	ALL
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: S. MORINI – 18/12/2020			Checked by/Date: F. ACERBIS – 18/12/2020	
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address): VADITALIA VITAS DIVISION VIA JOASTENE 29 36040 BRENDA -VI- ITALY			Signature/Date: 