
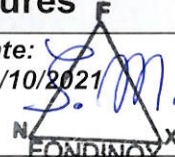
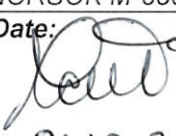
	<b>Qualification Test Record (QTR) NORSOK M-650</b>				QTR. No.: CW6MC CASTINGS
					Rev. No.:5
<b>Manufacturer name/address/ Web page:</b>	Fondinox S.p.A – via Marconi 42/48 – Sergnano (CR) - ITALY ph: 0039 0373 45651 / website: www.fondinox.com / email: fondinox@fondinox.com				
<b>Reference standard</b>	NORSOK M-650, Edition 4				
<b>Material designation and MDS No.:</b>	ASTM A494 CW6MC MDS N16 REV.5				
<b>Manufacturing Summary doc. No.:</b>	A494 CW6MC SAND CASTINGS				Rev. No.:4
<b>Products and manufacturing process(es):</b>	SAND CASTINGS				
<b>Mandatory conditions and sub-contractors:</b>	<ul style="list-style-type: none"> <li>Heat treatments in furnaces Sofind, Felind and Ferré</li> <li>Material testing by ELEMENT MATERIALS TECHNOLOGY MILAN S.R.L. or FONDINOX in-house laboratory (as per activity no. 24 of relevant MS)</li> </ul>				
<b>Other information:</b>	Changes from previous Edition: <ul style="list-style-type: none"> <li>Re-qualified without testing</li> <li>General revision with no changes in essential variables</li> <li>General revision including requirements of ISO 17781:2017 and ISO 17782:2018</li> <li>General revision according to requirements of Norsok M-630:2020</li> </ul>				
<b>Qualification expires:</b>	10/2026				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
SAND CASTINGS	67480	200	200	950	ALL
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b> A. CARAGLIA – 21/10/2021		<b>Checked by/Date:</b> S. MORINI – 21/10/2021		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
<b>Qualified/Accepted by (company name /address):</b> VALVITALIA VITAS DIVISION VIA SOASTENE 24 - BRENDOLA - VT ITALY F.MENIN VLTQCH			<b>Signature/Date:</b>  21.10.2021		
			