
	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: CX2MW CASTINGS
					Rev. No.:6
Manufacturer name/address/ Web page:	Fondinox S.p.A – via Marconi 42/48 – Sergnano (CR) - ITALY ph: 0039 0373 45651 / website: www.fondinox.com / email: fondinox@fondinox.com				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A494 CX2MW MDS N16 REV.5				
Manufacturing Summary doc. No.:	A494 CX2MW SAND CASTINGS				Rev. No.:3
Products and manufacturing process(es):	SAND CASTINGS				
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> Heat treatments in furnaces Sofind, Felind and Ferré Material testing by ELEMENT MATERIALS TECHNOLOGY MILAN S.R.L. or FONDINOX in-house laboratory (as per activity no. 24 of relevant MS) 				
Other information:	Changes from previous Edition: <ul style="list-style-type: none"> Re-qualified without testing General revision with no changes in essential variables General revision including requirements of ISO 17781:2017 and ISO 17782:2018 General revision according to requirements of Norsok M-630:2020 				
Qualification expires:	10/2026				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
SAND CASTINGS	67479	200	200	944	ALL
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: A. CARAGLIA – 21/10/2021	Checked by/Date: S. MORINI – 21/10/2021			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address): VALVITOLA VITAS DIVISION VIA SOASTENE 24 - BRENDOLA - VI ITALY - F. MENIN VITACOR			Signature/Date:  21.10.2021		
			