

	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: Gr5A CASTINGS
					Rev. No.:9
Manufacturer name/address/ Web page:	Fondinox S.p.A – via Marconi 42/48 – Sergnano - ITALY ph: 0039 0373 45651 / fax: 0039 0373 455100 / email: fondinox@fondinox.com				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A995 Gr5A MDS D56 REV.6				
Manufacturing Summary doc. No.:	A995 Gr5A SAND CASTINGS				Rev. No.:8
Products and manufacturing process(es):	SAND CASTINGS				
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> Heat treatments in furnaces Sofind, Felind and Ferré Material testing by ELEMENT MATERIALS TECHNOLOGY MILAN S.R.L. or FONDINOX in-house laboratory (as per activity no. 24 of relevant MS) 				
Other information:	<i>Changes from previous Edition:</i> <ul style="list-style-type: none"> Re-qualified without testing General revision with no changes in essential variables General revision according to requirements of Norsok M-630:2020 				
Qualification expires:	03/2029				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
SAND CASTINGS	60683	250	250	1140	ALL
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: L. GASPERINI – 26/03/2024	Checked by/Date: S. MORINI – 26/03/2024			
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.</p> <p><i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i></p>					
Qualified/Accepted by (company name /address):			Signature/Date:		
VALVITALIA SPA VIA JOASTENE 24 36040 - BRENDOVA - VI - ITALY			F. Merlo A. Valvitalia S.p.A. Vitas Division quality control 26/03/2024		