

	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: Gr5A VERTICAL CENTRICAST Rev. No.:9
	Manufacturer name/address/ Web page: Fondinox S.p.A – via Marconi 42/48 – Sergnano - ITALY ph: 0039 0373 45651 / fax: 0039 0373 455100 / email: fondinox@fondinox.com				
Reference standard		NORSOK M-650, Edition 4			
Material designation and MDS No.:		ASTM A995 Gr5A MDS D56 REV.6			
Manufacturing Summary doc. No.:		A995 Gr5A VERTICAL CENTRICAST			Rev. No.:8
Products and manufacturing process(es):		VERTICAL CENTRICAST			
Mandatory conditions and sub-contractors:		<ul style="list-style-type: none"> Heat treatments in furnaces Sofind, Felind and Ferré Material testing by ELEMENT MATERIALS TECHNOLOGY MILAN S.R.L. or FONDINOX in-house laboratory (as per activity no. 15 of relevant MS) 			
Other information:		Changes from previous Edition: <ul style="list-style-type: none"> Re-qualified without testing General revision with no changes in essential variables General revision according to requirements of Norsok M-630:2020 			
Qualification expires:		03/2029			
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
CENTRICAST BALL	61002	200	200	1100	ALL
VERTICAL CENTRICAST RING	97162	200	200	400	ALL
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: L. GASPERINI – 26/03/2024	Checked by/Date: S. MORINI – 26/03/2024			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address): VALVITALIA SPA VIA SOA STENE 24 36040-BRENDOLA-VI- ITALY.			Signature/Date: F. MENIN 26/03/2024 Valvitalia S.p.A Vitas Division quality control		