



	Qualification Test Record (QTR) NORSOK M-650		QTR. No.: CK3MCUN HORIZONTAL CENTRICAST
			Rev. No.:7
Manufacturer name/address/ Web page:	Fondinox S.p.A – via Marconi 42/48 – Sergnano - ITALY ph: 0039 0373 45651 / fax: 0039 0373 455100 / email: fondinox@fondinox.com		
Reference standard	NORSOK M-650, Edition 4		
Material designation and MDS No.:	ASTM A351 CK3MCuN MDS R16/R16S REV.6		
Manufacturing Summary doc. No.:	A351 CK3MCuN HORIZONTAL CENTRICAST	Rev. No.:6	
Products and manufacturing process(es):	HORIZONTAL CENTRICAST		
Mandatory conditions and sub-contractors:	<ul style="list-style-type: none"> Heat treatments in furnaces Sofind and Felind Material testing by ELEMENT MATERIALS TECHNOLOGY MILAN S.R.L., APAVE ITALIA CPM S.R.L. or FONDINOX in-house laboratory (as per activity no. 15 of relevant MS) 		
Other information:	Changes from previous Edition: <ul style="list-style-type: none"> Re-qualified without testing General revision with no changes in essential variables General revision according NORSOK M-630:2020 		
Qualification expires:	05/2030		


Tested and qualified thickness and weight

Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
CENTRICAST TUBES	63154	100	100	720	ALL

Qualification/acceptance signatures

Manufacturer:	Prepared by/Date: L. GASPERINI – 13/05/2025 	Checked by/Date: S. MORINI – 13/05/2025 
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The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.
 This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

Qualified/Accepted by (company name /address): VADWITACIA SPA VIA SPASTENE 24 36040 - BRENDOLA-VI - ITALY	Signature/Date:  MAY 13 2025	
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