	Qualification Test Record (QTR) **NORSOK M-650**	*QTR. No.:* *CW6MC VERTICAL CENTRICAST* *Rev. No.:7*
Manufacturer name/address/ Web page:	*Fondinox S.p.A – via Marconi 42/48 – Sergnano (CR) - ITALY* *ph: 0039 0373 45651 / website: www.fondinox.com / email: fondinox@fondinox.com*	
Reference standard	NORSOK M-650, Edition 4	
Material designation and MDS No.:	ASTM A494 CW6MC MDS N16 REV.5	
Manufacturing Summary doc. No.:	A494 CW6MC VERTICAL CENTRICAST	*Rev. No.:5*
Products and manufacturing process(es):	VERTICAL CENTRICAST	
Mandatory conditions and sub-contractors:	• Heat treatments in furnaces Sofind, Felind and Ferré • Material testing by ELEMENT MATERIALS TECHNOLOGY MILAN S.R.L., APAVE ITALIA CPM S.R.L. or FONDINOX in-house laboratory (as per activity no. 15 of relevant MS)	
Other information:	*Changes from previous Edition:* • Re-qualified without testing • General revision with no changes in essential variables • General revision according to NORSOK M-630:2020 • General revision including requirements of ISO 17782:2018 and ISO 17781:2017	
Qualification expires:	*12/2030*	

Tested and qualified thickness and weight

Products and manufacturing process(es):	***Test record No.***	***Tested thickness mm***	***Qualified thickness mm***	***Test piece weight kg***	***Qualified weight kg***
CENTRICAST BALLS	64590	200	200	1060	ALL
VERTICAL CENTRICAST RING	105086	200	200	850	ALL

Qualification/acceptance signatures

Manufacturer:	***Prepared by/Date:***	***Checked by/Date:***
	A. CARAGLIA – 15/12/2025	***S. MORINI – 15/12/2025***

The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.

This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

Qualified/Accepted by *(company name /address):*	***Signature/Date:***
VAWITALIA SpA VIA SOASTENE 24 36040-BRENDOLA-VI - ITALY	F. MENIN

Vawitalia S.p.A. - Vitas Division VITAS CQ01 QUALITY CONTROL